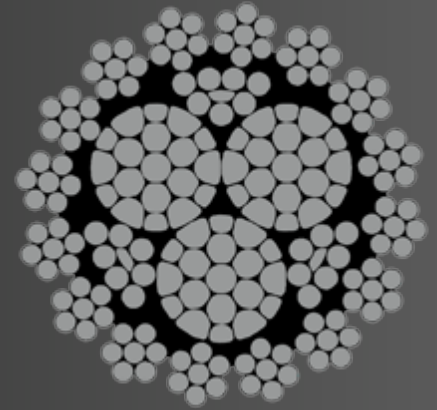


Rotation is a thing of the past, the future is PERFECTION TK15. Check out this ideal combination of exceptional torsional stability and high breaking forces, long service life and optimum winding behavior. Rotation resistant. Cost-effective.

MULTILAYER SPOOLING
 DUOFILL™
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- Ordinary lay or lang's lay, right or left lay
- 16 x 7-IWRC (K), RCN 23-2



Breaking Load Table

Nominal Diameter	Weight	Minimum Breaking Loads					
		1770 Mpa		1960 Mpa		2160 Mpa	
[mm]	[kg/m]	[kN]	[Kg]	[kN]	[Kg]	[kN]	[Kg]
7	0.23	36	3,671	40	4,079	43	4,385
8	0.30	49	4,997	53	5,404	56	5,710
9	0.38	60	6,118	67	6,832	71	7,240
10	0.48	74	7,546	82	8,362	87	8,872
11	0.56	90	9,177	100	10,197	106	10,809
12	0.67	108	11,013	118	12,033	126	12,848
13	0.78	126	12,848	140	14,276	148	15,092
14	0.89	146	14,888	162	16,519	172	17,539
15	1.04	168	17,131	186	18,967	197	20,088
16	1.16	191	19,477	211	21,516	224	22,842
17	1.32	215	21,924	239	24,371	253	25,799
18	1.49	241	24,575	267	27,226	284	28,960
19	1.64	269	27,430	298	30,388	316	32,223
20	1.82	298	30,388	330	33,651	350	35,690
21	2.01	328	33,447	364	37,118	386	39,361
22	2.20	360	36,710	399	40,687	423	43,134
23	2.40	394	40,177	436	44,460	463	47,213
24	2.61	429	43,746	475	48,437	504	51,394